

# **OPERATION      MANUAL**

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Thank you very much for purchasing our product.  
Before using your unit, please read this manual carefully and keep it for future reference.



- This manual gives detailed description of the precautions that should be brought to your attention during operation.
- In order to ensure correct service of the wire controller please read this manual carefully before using the unit.
- For convenience of future reference, keep this manual after reading it.

# Contents

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# 1 Safety Precautions

The product and Operation and Installation Instructions record the following content, including the operation method, how to prevent harms to others and property losses, and how to use the product correctly and safely. Read the text after understanding the content (identification and marker maps) below carefully, and observe the precautions below.

## Caution

Read the safety precautions carefully prior to installation.

The important safety precautions are provided below and must be observed.

Meanings of marks:



 **Caution** Means improper handling may lead to personal injuries or material damages.



 **Warning** Means improper handling may lead to death or serious injury.

After the installation work is completed, confirm that the trial operation is normal and hand over the manual to the customer for keeping.

[Note]: So-called "injuries" mean the harms not requiring hospitalization or long-term treatment, generally referring to wounds, burns, or electric shocks. Material damages refer to property and material losses.

# 1 Safety Precautions

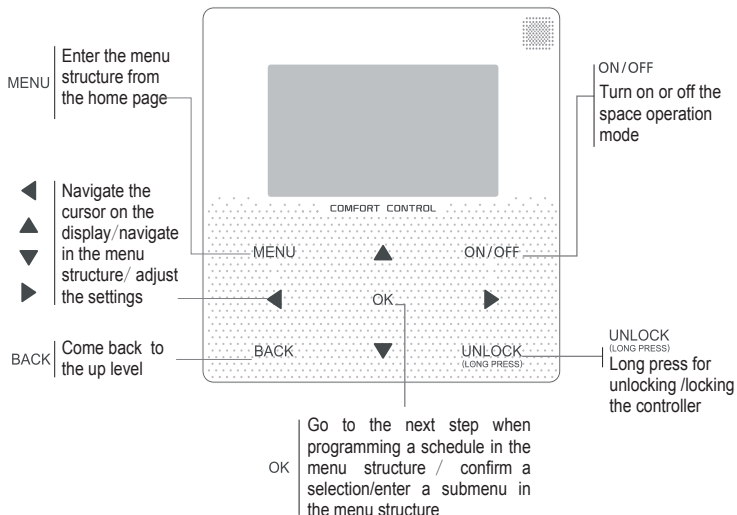
Icon	Name
	It indicates "prohibited". The specific content of prohibition is provided using graphics or text in the icon or nearby.
	It indicates "mandatory". The specific mandatory content is provided using graphics or text in the icon or nearby.

 <b>Warning</b>	Entrusted installation	Entrust your distributor or a professional to install the product. The installation operator must have acquired the relevant professional knowledge. In case of independent installation, wrong operations will lead to a fire, electric shock, or injury.
	Prohibited	Do not spray combustible spray to the wired controller directly; otherwise a fire may be caused.
 <b>Caution in Use</b>	Prohibited	Do not perform operations with a wet hand or allow water to enter the wired controller; otherwise the wired controller will be damaged.

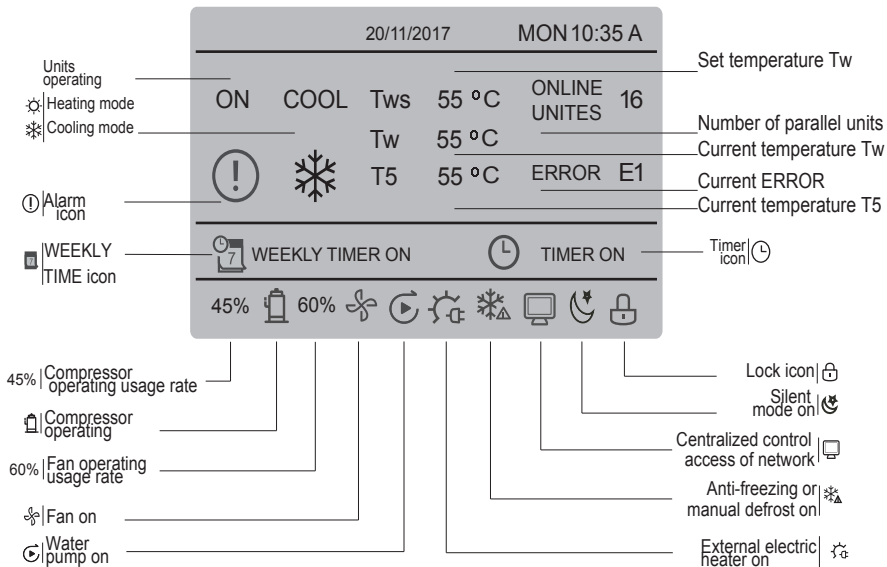
## Caution

- Do not install the product at a place where flammable gas easily leaks. Once flammable gas leaks and stays around the wired controller, a fire may be caused.

## 2 Overview of Wired Controller





## 2 Overview of Wired Controller





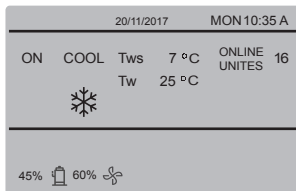
# 3 Menu Operations

## 3.1 Unlocking/Locking Operation

When the wired controller is locked, press and hold the "UNLOCK" button for 3s to unlock it, when  is not displayed; in the unlocked status, press and hold the "UNLOCK" button for 2s to lock it, when  is displayed and the wired controller cannot be operated; when there is no operation for continuous 60s on any page, the wired controller returns to the home page and is locked automatically, and the locking icon is displayed.

## 3.2 Power-on/off

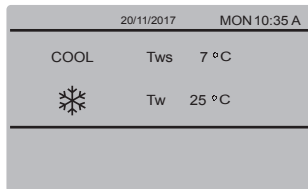
When the wired controller is unlocked and the unit is on, "ON/OFF" can be pressed to power off the unit under the home page only; when the unit is off, press "ON/OFF" to power on the unit. The mode can be switched under the power-off mode only.



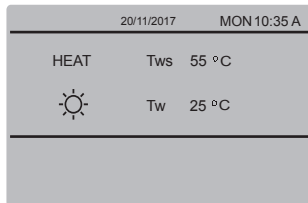
## 3.3 Setting Mode

In Unlock mode, press the "MENU" button to enter the menu setting interface, press the "▼" and "▲" buttons to select "MODE" and set a mode, and press the "OK" button as shown in the above figure to access the submenu (mode setting). As shown below: two modes available.

### a. Cooling mode



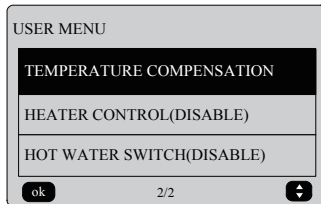
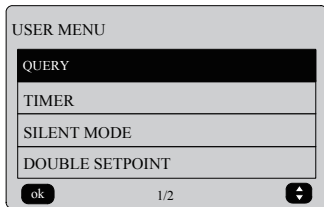
### b. Heating mode



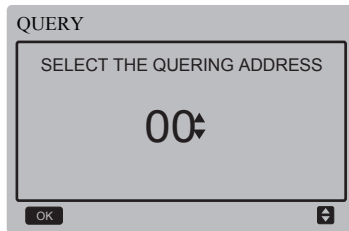
When the current mode button is selected (blinking), press "◀" and "▶" to set a mode or temperature, and then press "▼" and "▲" to adjust the mode and set temperature value. After setting, press the "OK" button to save the setting and go back to the home page; or press the "BACK" button to go back to the previous interface; if there is no subsequent operation in 60s, the setting is saved automatically, and the system returns to the home page.

### 3.4 User Menu

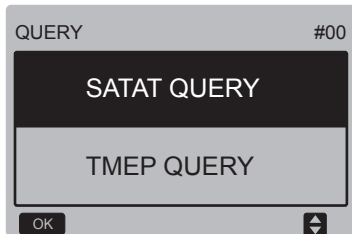
Select "USER MENU" to enter the user menu. The interface display is as follows:



Select "QUERY" in the "USER MENU" interface to access the query function. The interface display and operation are as follows:

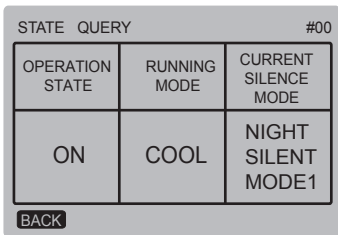


The user first uses the "▼" and "▲" buttons to select the address of module to view (the offline address is skipped automatically). Press the "OK" button to access the next submenu or press "BACK" to go back to the previous interface; during operation on the menu page, press "BACK" to go back to the previous interface. After entry, the interface is displayed as follows:



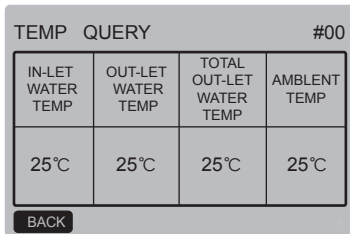
◆ State query:

Press "▼" and "▲" buttons to select "STATE QUERY" in the "QUERY" interface, and press the "OK" button to enter the interface. The interface display is as follows:



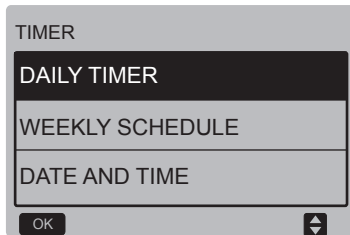
◆ Temperature query:

Press "▼" and "▲" buttons to select "TEMP QUERY" in the "QUERY" interface, and press the "OK" button to enter the interface. The interface display is as follows:



◆ Setting the timer:

Press "▼" and "▲" buttons to select "TIMER" in the "USER MENU" interface, and press the "OK" button to enter the interface. The interface display is as follows:



◆ Setting the daily timer

Press "▼" and "▲" buttons to select "DAILY TIMER" in the "TIMER" interface, and press the "OK" button to enter the interface. The interface display is as follows:

## DAILY TIMER

ACT	T.ON	T.OFF	MODE	TEMP
ON	10:00A	12:00A	HEAT	40℃
ON	01:00P	06:00P	HEAT	40℃

OK
⬆ ⬇ ⬇ ⬆

Only one setting is enabled between "DAILY TIMER" and "WEEKLY SCHEDULE". If any of the pattern in "WEEKLY SCHEDULE" is set to ON, "DAILY TIMER" is disabled. "DAILY TIMER" can be set across days, but "WEEKLY SCHEDULE" can't be.

Users can set up to two timings, and set the ON or OFF time (set the interval of time to 10 minutes) 、operation mode(COOL mode and HEAT mode at single water pump control mode.) and temperature setting for each segment of timing.

When the cursor stays at "ACT", press "▲" and "▼" buttons to select the timer Timer1 or Timer2 and press the "ON/OFF" button to enable or disable daily timer function.

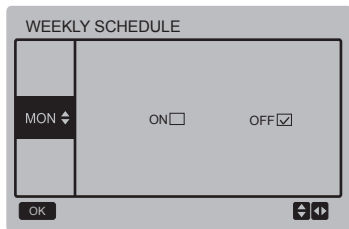
Press the "◀" and "▶" buttons to select the start time T.ON, end time T.OFF, mode and temperature to be set, and then press the "▲" and "▼" buttons to set the time, mode, and temperature value. After setting, press "OK" to confirm saving, or press "BACK" to cancel setting and return to the previous interface.

If Time1 T.ON is set the same as Time1 T.OFF, then the setting is invalid, the ACT option for the timer of this segment jumps to "OFF", the setting of Timer2 is the same as that of Timer1, and the timing interval of Time2 can cross with that of Time1.

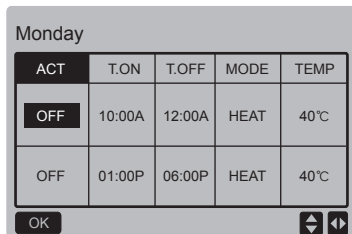
For example, if Timer1 T.ON is set to 12:00 and Timer1 T.OFF is set to 15:00, then the values of Timer2 T.ON and Timer2 T.OFF can be set in the range of 12:00-15:00. If the time interval crosses, the machine will be powered on at the time T.ON which is set in Timer1 or Timer2, and will be powered off at the time T.OFF which is set in Timer1 or Timer2.

After the daily timer function setting is enabled, the icon "⌚ TIMER ON" will be displayed on the home page interface.

◆ Setting the weekly schedule:  
Press the "▼" and "▲" buttons to select "WEEKLY SCHEDULE" in the "TIMER" interface, and press the "OK" button to enter the interface. The interface display is as follows:

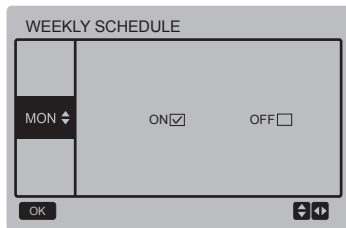


Press "▲" and "▼" buttons to set the day the user want from monday to sunday, and press the "OK" button or press "◀" and "▶" buttons to choose "ON" then press "OK" button to enter the time setting interface. The interface is as follows:



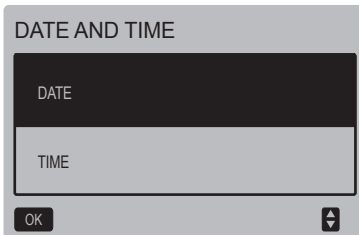
The operation is the same as the operation of daily timer.

When the setting of ACT is ON, then press the "OK" button to enter the interface is as follows:

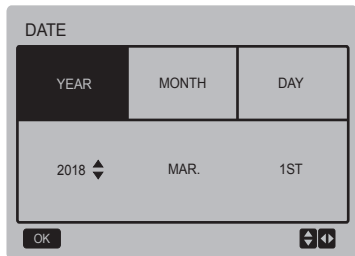


After the weekly schedule funtion setting is enabled,the icon "📅WEEKLY TIMER ON" will be displayed on the home page interface.

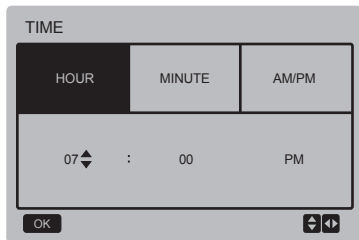
◆ Setting date and time:  
Press the "▼" and "▲" buttons to select "DATE AND TIME" in the "TIMER" interface, and press the "OK" button to enter the interface. The interface display is as follows:



Press the "▲" and "▼" buttons to select the date or time, and press the "OK" button to access the lower-layer submenu:



The screen is titled "DATE". It has three columns: "YEAR", "MONTH", and "DAY". Below these columns, the current date is displayed as "2018", "MAR.", and "1ST". Each value has a small up/down arrow icon next to it. At the bottom left is an "OK" button, and at the bottom right are left and right arrow buttons.



The screen is titled "TIME". It has three columns: "HOUR", "MINUTE", and "AM/PM". Below these columns, the current time is displayed as "07", ":", "00", and "PM". Each value has a small up/down arrow icon next to it. At the bottom left is an "OK" button, and at the bottom right are left and right arrow buttons.

Date setting operation instructions:

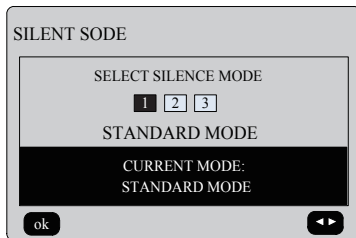
Press the "◀" and "▶" buttons to select "YEAT", "MONTH" and "DAY", press the "▲" and "▼" buttons to set the parameter value, and press the "OK" button to save the setting.

Time setting operation instructions:

Press the "◀" and "▶" buttons to select "HOUR", "MINUTE" and "AM/PM", press the "▲" and "▼" buttons to adjust the parameter value, and press the "OK" button to save the setting.

◆ Silent mode :

Press the "▲" and "▼" buttons to select "SILENT MODE" in the "USER MENU" interface, and press the "OK" button to enter the interface. The interface display is as follows:



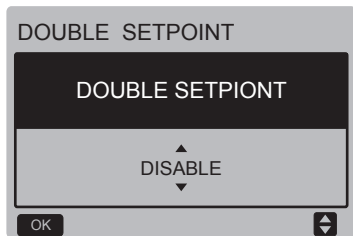
The screen is titled "SILENT MODE". It contains a section "SELECT SILENCE MODE" with three numbered buttons: "1", "2", and "3". Below this is the text "STANDARD MODE". At the bottom, a black bar contains the text "CURRENT MODE: STANDARD MODE". At the bottom left is an "ok" button, and at the bottom right are left and right arrow buttons.

Press the "◀" and "▶" buttons to set the parameter, and press the "OK" button to save the setting and return to the previous interface, or press the "BACK" button to cancel the setting and return to the previous interface.

After the silent mode function setting is enabled, the icon "🔇" will be displayed on the home page interface.

#### ◆ Double Setpoint:

Press the "▲" and "▼" buttons to select "DOUBLE SETPOINT" in the "USER MENU" interface, and press the "OK" button to enter the interface. The interface display is as follows:



Press the "▲" and "▼" buttons to select the ENABLE or DISABLE, and press the "OK" button to save the setting. If setting the DISABLE then return to the previous interface. If setting the ENABLE then enter the interface as follows:

#### DOUBLE SETPOINT

SET POINT COOL_1	SET POINT HEAT_1	SET POINT COOL_2	SET POINT HEAT_2
▲ 7℃ ▼	35℃	7℃	30℃

ok



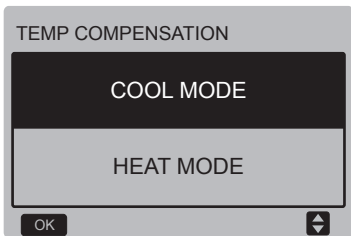
#### Operation instructions:

Press the "◀" and "▶" buttons to select setpoint mode, press the "▲" and "▼" buttons to set the parameter value, and press the "OK" button to save the setting and return to the previous interface, or press the "BACK" button to cancel the setting and return to the previous interface.

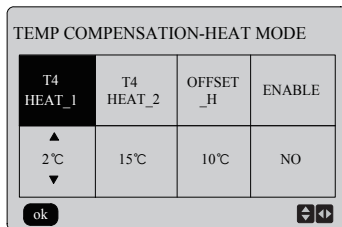
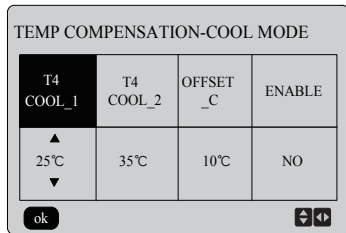
The main control board detects if the port "TEMP-SW" is closed, and if the port is closed the units will run according to the temperature of "SET POINT COOL\_2" or "SET POINT HEAT\_2", other wise, the units run according to the temperature of "SET POINT COOL\_1" or "SET POINT HEAT\_1".

#### ◆ Temperature compensation:

Press the "▲" and "▼" buttons to select "TEMPERATURE COMPENSATION" in the "USER MENU" interface, and press the "OK" button to enter the interface. The interface display is as follows:



Press the "▲" and "▼" buttons to select the COOL MODE and HEAT MODE, and press the "OK" button to enter the interface. The interface display is as follows:



Operation instructions:

Press the "◀" and "▶" buttons to select the cool mode or the heat mode, press the "▲" and "▼" buttons to adjust the parameter value.

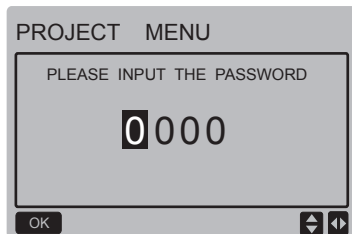
press the "OK" button to save the setting and return to the previous interface, or press the "BACK" button to cancel the setting and return to the previous interface.

The value of T4 COOL\_1 and T4 COOL\_2 of temp compensation-cool mode need to satisfy the condition of  $T4\ COOL\_2 - T4\ COOL\_1 \geq 0$ .



## 3.5 Setting PROJECT MENU

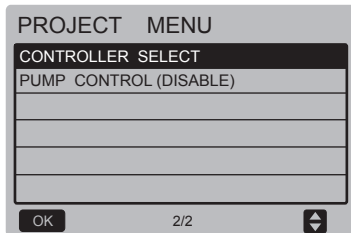
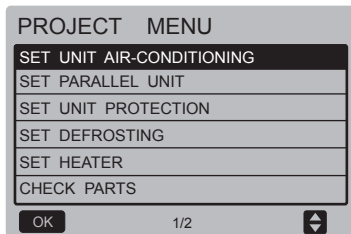
◆ Entering the password:  
Select "PROJECT MENU", and press the "OK" button to enter the menu. The screen prompts the user to enter the password, as shown below:



The initial password is 6666 and cannot be changed. Press the "▲" and "▼" buttons to change the number to enter, and press the "◀" and "▶" buttons to change the bit code to enter. After the number is entered, the display is not changed. After entering the password, press the "OK" button to enter the interface; press the "BACK" button to go back to the previous interface; the display is as follows if the input is incorrect:



The query interface as follows is displayed if the input is correct:



◆ Set unit air-conditioning:

Press "▼" and "▲" buttons to select the "SET UNIT AIR-CONDITIONING" in the "PROJECT MENU" interface, and press the "OK" button to enter the interface. The interface display is as follows:

SET UNIT			
Tw_cool _Diff	Tw_heat _Diff	dT5_ON	dT1S5
▲ 2°C ▼	2°C	8°C	10°C
OK			

Presss the "◀" and "▶" buttons to select the desired option, and press "▲" and "▼" buttons to set the temperature and press the "OK" button to save the setting and return to the previous interface, or press the "BACK" button to cancel the setting and return to the previous interface. If there is no operation in 60 seconds, the wired remote controller will return to the home page.

◆ Set parallel unit:

Press "▼" and "▲" buttons to select the "SET PARALLEL UNIT" in the "PROJECT MENU" interface, and press the "OK" button to enter the interface. The interface display is as follows:

SET PARALLET UNIT

Tim Cap_Adj	Tw_diff	Ratio_ cool_ first	Ratio_ heat_ first
▲ 80s ▼	2°C	50%	50%
OK			

Presss the "◀" and "▶" buttons to select the desired option, and press "▲" and "▼" buttons to set the temperature and press the "OK" button to save the setting and return to the previous interface, or press the "BACK" button to cancel the setting and return to the previous interface. If there is no operation in 60 seconds, the wired remote controller will return to the home page.

◆ Set unit protection:

Press "▼" and "▲" buttons to select the "SET UNIT PROTECTION" in the "PROJECT MENU" interface, and press the "OK" button to enter the interface. The interface display is as follows:

SET UNIT PROTECTION		
T_Diff _Pro		
▲ 12°C ▼		
OK		

Press the "▲" and "▼" buttons to set the values and press "OK" button to save the setting and return to the previous interface,or press the "BACK" button to cancel the setting and return to the previous interface. If there is no operation in 60 seconds, the wired remote controller will return to the home page.

#### ◆ Set defrosting:

Press "▼" and "▲" buttons to select the "SET DEFROSTING" in the "PROJECT MENU" interface,and press the "OK" button to enter the interface, The interface display is as follows:

SET DEFROSTING

T_FROST	T_DEFROST_ IN	T_FROST_ OUT	
▲ 35min ▼	0℃	0℃	

OK

↕ ↔

Presss the"◀" and "▶" buttons to select the desired option, and press "▲" and "▼" buttons to set the temperature and press the "OK" button to save the setting and return to the previous interface,or press the "BACK" button to cancel the setting and return to the previous interface. If there is no operation in 60 seconds, the wired remote controller will return to the home page.

#### ◆ Set heater:

Press "▼" and "▲" buttons to select the "SET HEATER" in the "PROJECT MENU" interface,and press the "OK" button to enter the interface, If it is controlled by single water pump.The interface display is as follows:

SET HEATER

HEAT1

HEAT2(DISABLE)

OK

↕

Select the"HEAT1",and press the "OK" button to access the interface, The interface display is as follows:

SET HEAT1

ENABLE/ DISABLE	Temp_ AuxHeat- ON	Tw_ Heat1_ ON	Tw_ Heat1_ OFF
▲ DISABLE ▼	5℃	25℃	45℃

OK

↕ ↔

Tips: The value of "Tw\_Heat1\_OFF" is bigger than "Tw\_Heat1\_ON".

HEAT2 function is disabled, so user can not enter the HEAT2 interface.

◆ Check parts

Press "▼" and "▲" buttons to select the "CHECK PARTS" in the "PROJECT MENU" interface, and press the "OK" button to enter the interface. The interface display is as follows:

CHECK PARTS	
SV1	OFF
SV2	OFF
Pump	OFF
Heat1	OFF
Heat2	OFF
BACK	

The screen displays conditions of all parts; users can press "BACK" button to exit after confirming.

◆ Controller select

Press "▼" and "▲" buttons to select the "CONTROLLER SELECT" in the "PROJECT MENU" interface, and press the "OK" button to enter the interface. The interface display is as follows:

CONTROLLER SELECT	
MODBUS:	
◀ NO ▶	
OK	↔

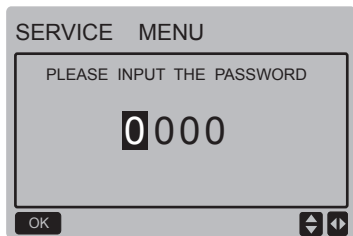
Operation instructions:

When select modbus "YES", and press "OK" button to access the function. User can use a host computer to communicate with the wired controller by modbus protocol, and these operations on the wired controller as "Power-ON/OFF", "Setting Mode", "Timer" and "Setting temperature" are invalid.

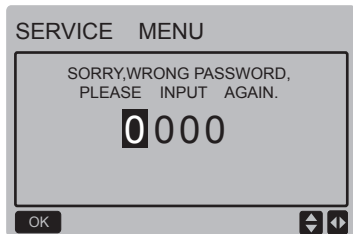
### 3.6 Setting SERVICE MENU

◆ Entering the password:

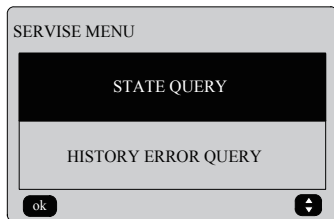
Select "SERVICE MENU", and press the "OK" button to enter the interface. The screen prompts the user to enter the password, as shown below:



The initial password is 9999 and cannot be changed. Press the "▲" and "▼" buttons to change the number to enter, and press the "◀" and "▶" buttons to change the bit code to enter. After the number is entered, the display is not changed. After entering the password, press the "OK" button to enter the interface; press the "BACK" button to go back to the previous interface; the display is as follows if the input is incorrect:



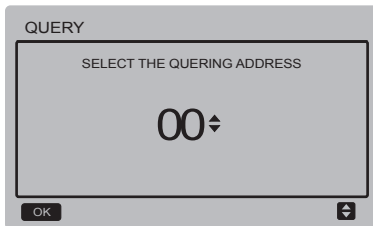
The query interface as follows is displayed if the input is correct:



Press the "▼" and "▲" buttons to select the desired option, and press the "OK" button to access the interface. Press the "BACK" button to cancel the setting and return to the previous interface.

#### ◆ State query

Select "STATE QUERY", and press the "OK" button to enter the interface. The interface display is as follows:



Press the "▼" and "▲" buttons to select the address of module to view (the offline address is skipped automatically). Press the "OK" button to access the lower-layer submenu, or press "BACK" to go back to the previous interface. During operation on the menu page, press "BACK" to go back to the previous interface. if there is no operation in 60 seconds, the wired remote controller will return to the home page.

Take the mainboard (0#) as an example to make further explanation of the submenu.

After the mainboard is selected, the running state of mainboard is as shown below:

STATE QUERY	
EXVA	200
EXVB	200
EXVC	200
SV4	OFF
SV5	OFF
BACK	2/6

STATE QUERY	
COMP FREQUENCE	50
COMP CURRENT	30
1# FAN SPEED	920
2# FAN SPEED	920
3# FAN SPEED	920
BACK	1/6

STATE QUERY	
SV8A	OFF
SV8B	OFF
FOUR-WAY VALVE	OFF
WATER PUMP STATE	OFF
SV1 STATE	OFF
BACK	3/6

STATE QUERY	
SV2 STATE	OFF
HEAT1 STATE	OFF
HEAT2 STATE	OFF
DISCHARGE TEMP	30
SUCTION TEMP	20

BACK 4/6

STATE QUERY	
T3 TEMP	30
T4 TEMP	30
Tz TEMP	30
TwI TEMP	30
Two TEMP	30

BACK 5/6

STATE QUERY	
Tw TEMP	30
T5 TEMP	-15
P PRESSURE	1000
END	

BACK 6/6

Press the "◀" and "▶" buttons to select the different page.

#### ◆ History error query

Press the "▼" and "▲" buttons to select "HISTORT ERROR QUERY" in the "SERVIE MENU" interface, and press the "OK" button to enter the interface. The interface display is as follows:

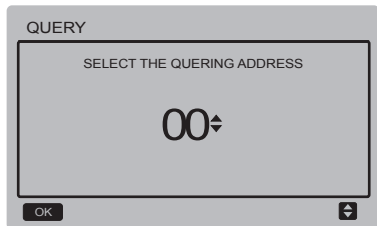
HISTORY	ERRORS	QUERY
SELECT THE QUERING ADDRESS		
CLEAR ALL HISTORY ERRORS		

ok

Press the "▼" and "▲" buttons to select the desired option, and press the "OK" button to access the interface. Press the "BACK" button to cancel the setting and return to the previous interface.

#### ◆ Select the quering address

Select "SELECT THE QUERING ADDRESS", and press the "OK" button to enter the interface. The interface display is as follows:

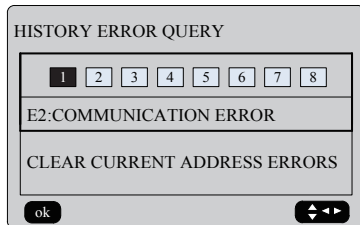


Press the "▼" and "▲" buttons to select the address of module to view (the offline address is skipped automatically). Press the "OK" button to access the lower-layer submenu, or press "BACK" to go back to the previous interface. During operation on the menu page, press "BACK" to go back to the previous interface. if there is no operation in 60 seconds, the wired remote controller will return to the home page.

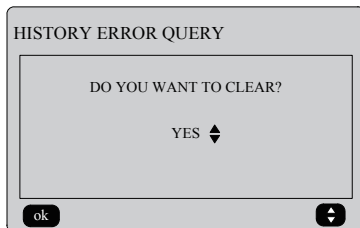
If there is no error,press the "OK" button will enter the interface as follows:



The wired control can display 8 errors at most.Take the mainboard (00#) as an example to make further explanation of the submenu. After the mainboard is selected, the running state of mainboard is as shown below:



Press the "◀" and "▶" buttons to view records of error history,press "OK" button back to "HISTORY ERROR QUERY" interface .Press "▼" and "▲" buttons to select "CLEAR CURRENT ADDRESS ERRORS" and press "OK" button to clear current address error,and enter the interface,the interface is as follows:

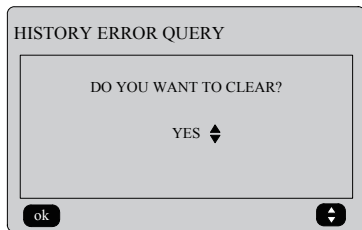




Press the "▼" and "▲" buttons to select the desired option. If "YES" is selected then press the "OK" button to clear current address error, and return to the "HISTORY ERROR QUERY" interface. If "NO" is selected then press "OK" button to return to the "HISTORY ERROR QUERY" interface directly.

#### ◆ Clear all history errors

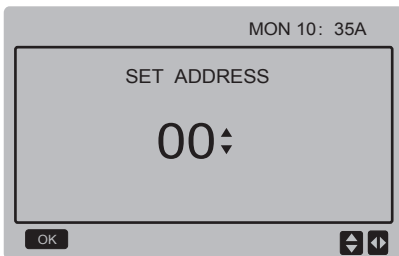
Press the "▼" and "▲" buttons to select "CLEAR ALL HISTORY ERRORS" in the "HISTORY ERROR QUERY" interface, and press the "OK" button to enter the interface. The interface display is as follows:



Press the "▼" and "▲" buttons to select the desired option. If "YES" is selected then press the "OK" button to clear all history errors, and return to the "HISTORY ERROR QUERY" interface. If "NO" is selected then press "OK" button to return to the "HISTORY ERROR QUERY" interface directly.

## 3.7 Setting Wired Controller Address

Press the "MENU" and "▶" buttons for 3s at the same time to access wired controller address selection, and press the "▲" and "▼" buttons to select the desired values. If there is no subsequent operation in 60s, the setting is saved automatically, and the system returns to the home page. Press the "BACK" button to cancel the setting and return to the previous interface.



The set address range is 00 to 15.

## 3.8 Power Failure Memory Function

The power supply to the system fails unexpectedly during operation. When the system is powered on again, the wired controller continues to operate according to the status before the last power failure, including the power-on/off status, mode, set temperature, failure, protection, wired controller address, timer, hysteresis, etc. However, the memorized content must be the content set at least 7s before the power failure.

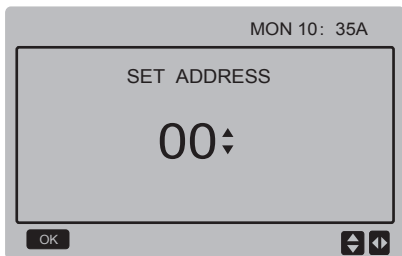
## 3.9 Parallel Function of Wired Controller

- 1) A maximum of 16 wired controllers can be connected in parallel, and the address can be set in the range of 0 to 15.
- 2) After wired controllers are connected in parallel, wired controllers with the same address are not allowed on the bus; otherwise a communication failure will occur.
- 3) After multiple wired controllers are connected in parallel, data is shared among them, e.g., the power-on/off function, data settings (such as the water temperature and hysteresis) and other parameters will be kept consistent (note: The mode, temperature, and hysteresis settings can be shared only when the system is powered on).

- 4) Start point of data sharing: After the power-on/off button is pressed, data can be shared during parameter adjustment. The "OK" button must be pressed after parameters are adjusted, and the finally adjusted values will be shared.
- 5) Since the bus is processed in the polling mode, the data of the wired controller with the minimum number is valid if multiple wired controllers are operated at the same time in the same bus cycle (4s). Avoid the above situation during operation.
- 6) After any of parallel wired controllers has been reset, the address of this wired controller is 0 by default.

## 3.10 Monitoring Setting of Wired Remote Controller

Press the "MENU" and "▶" buttons for 3s at the same time to access "SET ADDRESS" interface, The interface display is as follows:

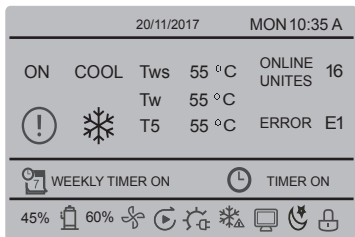


The set address range is 00 to 15.

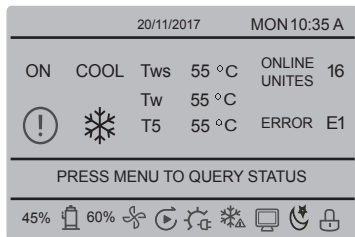
Press the "▲" and "▼" buttons to select the desired values. If there is no subsequent operation in 60s, or press "OK" button the setting is saved automatically, and the system returns to the home page. Press the "BACK" button to cancel the setting and return to the previous interface.

The units only have one main control wired remote controller (the default address 00), and other address (address 01-15) must be set as monitor wired remote controller.

When set address "00" and press "OK" button, the wired remote controller will enter the interface as follows:





When set address "01-15" and press "OK" button, the wired remote controller will enter the interface as follows:



When the wired controller is unlocked, press "MENU" button to enter the "SERVICE MENU" function.



### 3.11 Upper Computer Communication Function

- 1) The home page displays the content below during communication with the upper computer: Communication between the wired controller and the upper computer, the icon  will be displayed on the home page interface.
- 2) If the outdoor main control board is in the remote ON/OFF control mode and the wired controller sends an alarm and the icon  flash, the current alarm page displays: Remote ON/OFF Control Mode. In this case, the network control of upper computer is invalid, and the wired controller can query the system status only and cannot send out control information.

# 4 INSTALLATION MANUAL

## 4.1 Safety precaution

- Read the safety precautions carefully before installing the unit.
- Stated below are important safety issues that must be obeyed.
- Conform there is no abnormal phenomena during test operation after complete, then hand the manual to the user.
- Meaning of marks:

	<b>WARNING</b>	Means improper handling may lead to personal death or severe injury.
	<b>CAUTION</b>	Means improper handling may lead to personal injury or property loss.



### **WARNING**

---

**Please entrust the distributor or professionals to install the unit.**

Installation by other persons may lead to imperfect installation, electric shock or fire.

**Strictly follow this manual.**

Improper installation may lead to electric shock or fire.

**Reinstallation must be performed by professionals.**

Improper installation may lead to electric shock or fire.

**Do not disassemble your air conditioner at will.**



## CAUTION

**Do not install the unit in a place vulnerable to leakage of flammable gases.**

Once flammable gases are leaked and left around the wire controller, fire may occur.

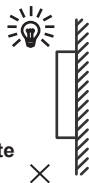
**The wiring should adapt to the wire controller current.**

Otherwise, electric leakage or heating may occur and result in fire.

**The specified cables shall be applied in the wiring. No external force may be applied to the terminal.**

Otherwise, wire cut and heating may occur and result in fire.

**Do not place the wired remote controller near the lamps, to avoid the remote signal of the controller to be disturbed. (refer to the right figure)**



## 4.2 Other Precautions

### 4.2.1. Installation location

Do not install the unit in a place with much oil, steam, sulfide gas. Otherwise, the product may deform and fail.

### 4.2.2 Preparation before installation

1) Check whether the following assemblies are complete.

No.	Name	Qty.	Remarks
1	Wire controller	1	_____
2	Cross round head wood mounting screw	3	GB950-86 M4X20 (For Mounting on the Wall)
3	Cross round head mounting screw	2	M4X25 GB823-88 (For Mounting on the Electrical Switch Box)
4	Installation & Owner's Manual	1	_____
5	Plastic bolt	2	This accessory is used when install the centralized control inside the electric cabinet
6	Plastic expansion pipe	3	For Mounting on the Wall

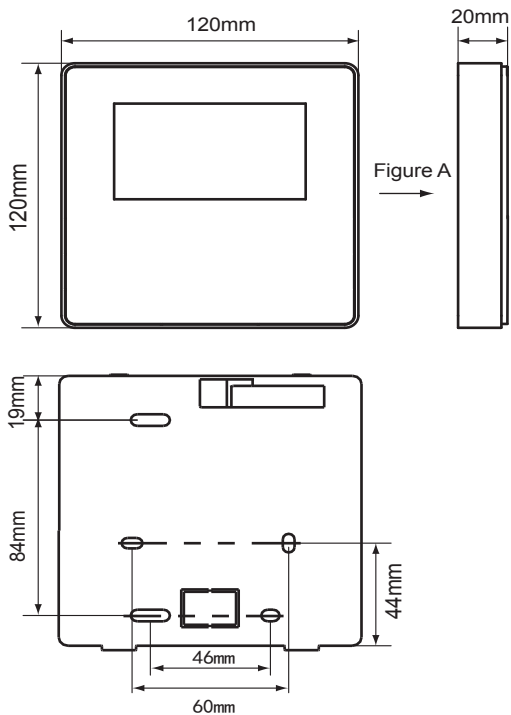
### **4.2.3 Note to installation of wire controller:**

- 1) This installation manual contains information about the procedure of installing Wired Remote Controller. Please refer to Indoor Unit Installation Manual for connecting between Wired Remote Controller and Indoor Unit.
- 2) Circuit of Wired Remote Controller is low voltage circuit. Never connect it with a standard 220V/380V circuit or put it into a same Wiring Tube with the circuit.
- 3) The shield cable must be connected stable to the ground, or transmission may fail.
- 4) Do not attempt to extend the shield cable by cutting, if it is necessary, use Terminal Connection Block to connect.
- 5) After finishing connection, do not use Megger to have the insulation check to the signal wire.

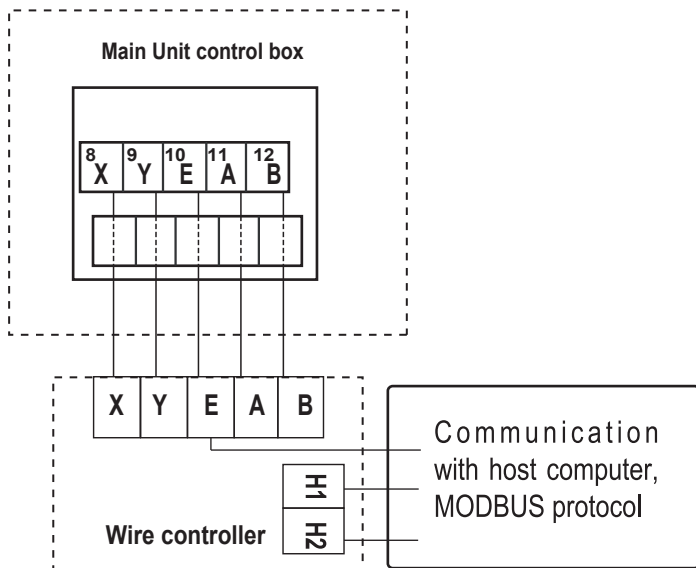
## **4.3 Installation procedure and matching setting of wire controller**



### 4.3.1 Structure size figure

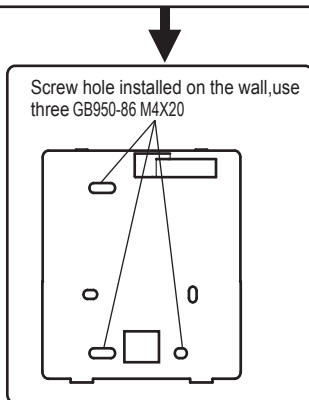
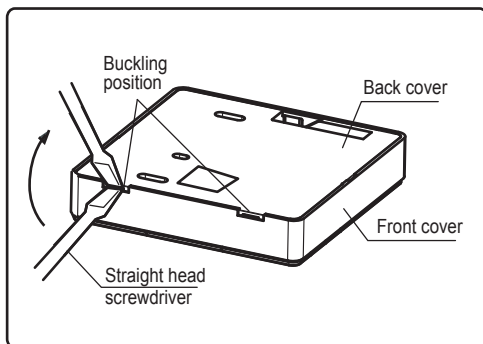


### 4.3.2 Wiring

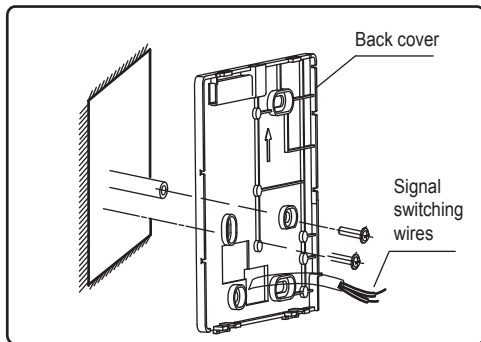
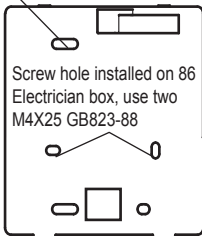


Input Voltage(A/B)	8.5VAC
Wiring size	0.75mm <sup>2</sup>

### 4.3.3 Back cover installation



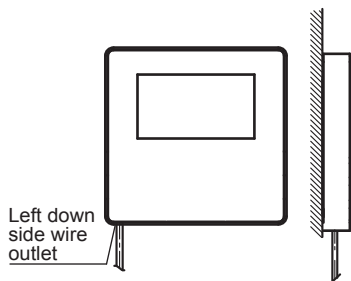
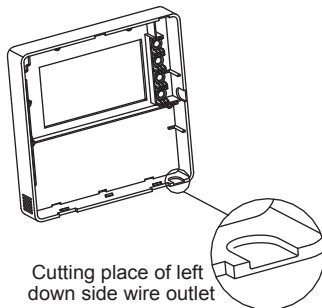
Screw hole fixed on the wall, use  
one GB950-86 M4X20

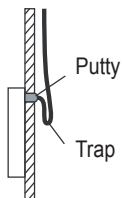
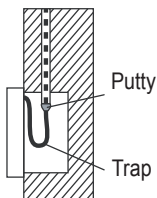
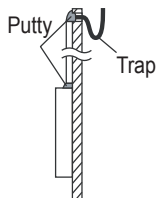
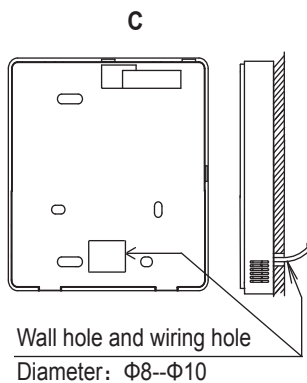
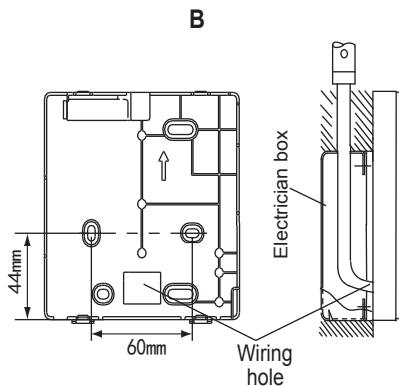


- 1) Use straight head screwdriver to insert into the buckling position in the bottom of wire controller, and spin the screwdriver to take down the back cover. (Pay attention to spinning direction, otherwise will damage the back cover!)
- 2) Use three GB950-86 M4X20 screws to directly install the back cover on the wall.
- 3) Use two M4X25 GB823-88screws to install the back cover on the 86 electrician box, and use one GB950-86 M4X20 screws for fixing on the wall.
- 4) Adjust the length of two plastic screw bars in the accessory to be standard length from the electrical box screw bar to the wall. Make sure when install the screw bar to the wall, make it as flat as the wall.
- 5) Use cross head screws to fix the wire controller bottom cover in the wall through the screw bar. Make sure the wire controller bottom cover is on the same level after installation, and then install the wire controller back to the bottom cover.
- 6) Over fasten the screw will lead to deformation of back cover.

### 4.3.4 Wire outlet

A

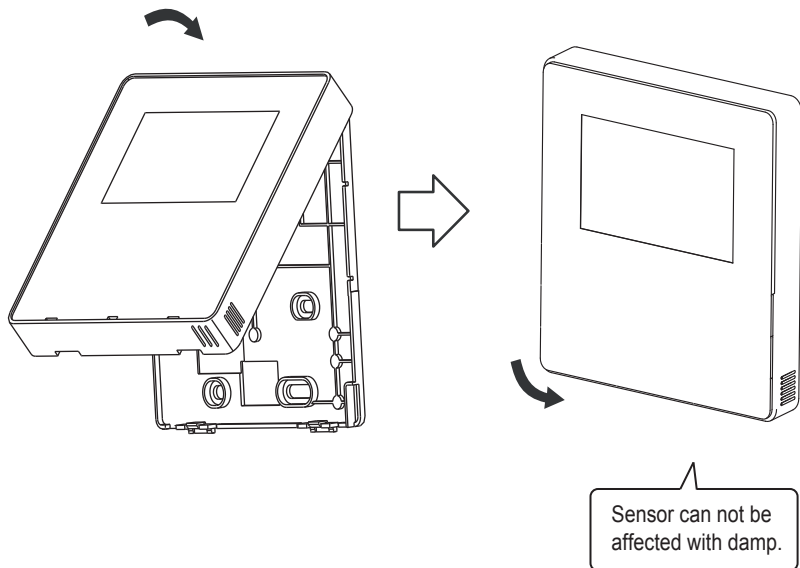




Avoid the water enter into the wired remote controller, use trap and putty to seal the connectors of wires during wiring installation.

## 4.4 Front cover installation

After adjusting the front cover and then buckle the front cover; avoid clamping the communication switching wire during installation.



Correct install the back cover and firmly buckle the front cover and back cover, otherwise will make the front cover drop off.





## 5 Failure Information and Code

Error NO.	Error code	Content
1	E0	EEPROM error of main control board
2	E1	Power phase sequence error
3	E2	Communication error between main control board and wired controller
4	E3	Total water outlet temperature sensor error(master only)
5	E4	Outlet water temp sensor error
6	1E5	1E5 condenser tube temperature sensor T3A error
	2E5	2E5 condenser tube temperature sensor T3B error
7	E6	Water tank temperature sensor T5 error
8	E7	Ambient temperature sensor error
9	E8	Power supply phase sequence protector output error(reserved)
10	E9	Water flow detection error (recovered through button)
12	1Eb	Taf1 cooling evaporator low-temperature antifreeze protection sensor error
	2Eb	Taf2 cooling evaporator low-temperature antifreeze protection sensor error
13	EC	Slave unit module reduction
14	1Ed	A system discharge temperature sensor error
	2Ed	B system discharge temperature sensor error
15	1EE	EVI plate heat exchanger refrigerant temperature T6A sensor error
	2EE	EVI plate heat exchanger refrigerant temperature T6B sensor error
16	EF	Unit water return temperature sensor error
17	EH	System self-check error alarm
19	EP	Discharge sensor error alarm

Error NO.	Error code	Content
20	EU	Coil final outlet temperature sensor Tz/7 error
21	P0	System high-pressure protection or discharge temperature protection
22	P1	System low pressure protection
23	P2	Coil final outlet temperature Tz/7 too high
25	P4	System A current protection
26	P5	System B current protection
27	P6	Inverter module error
28	P7	High temperature protection of system condenser
30	P9	Water inlet and outlet temperature difference protection
32	Pb	Antifreeze protection in winter
33	PC	Cooling evaporator pressure too low
35	PE	Cooling evaporator low temperature antifreeze protection
37	PH	Heating T4 too high temperature protection
38	PL	Tfin module too high temperature protection
40	1PU	DC fan A module protection
	2PU	DC fan B module protection
	3PU	DC fan C module protection
46	H5	Voltage too high or too low
50	1H9	Compressor A inverter model is not matched
	2H9	Compressor B inverter model is not matched

Error NO.	Error code	Content
55	1HE	NOT insert electronic expansion valve A error
	2HE	NOT insert electronic expansion valve B error
	3HE	NOT insert electronic expansion valve C error
61	1F0	IPM module communication error
	2F0	IPM module communication error
63	F2	Superheat insufficient
65	1F4	PP protection occurs for 3 times in 60 minutes (power failure recovery)
	2F4	PP protection occurs for 3 times in 60 minutes (power failure recovery)
67	1F6	System A DC buss voltage error (PTC)
	2F6	System B DC buss voltage error (PTC)
70	1F9	TF1 inverter module temperature sensor error
	2F9	TF2 inverter module temperature sensor error
72	Fb	Pressure sensor error
74	Fd	Suction temperature sensor error
76	1FF	DC fan A error
	2FF	DC fan B error
	3FF	DC fan C error

Error NO.	Error code	Content
79	FP	DIP switch inconsistency of multiple water pumps
88	C7	3 times PL
101	L0	module protection
102	L1	low-voltage protection
103	L2	high-voltage protection
105	L4	MCE error
106	L5	zero-speed protection
108	L7	phase sequence error
109	L8	frequency change over 15Hz
110	L9	frequency phase difference 15Hz
146	dF	Defrosting prompt

**ATTACHED TABLE ABOUT MODBUS**

## 6.1 Communication specification

Interface: RS-485, H1 on the back of the controller, H2 connected to the serial port of T/R- and T/R+, H1, H2 as the RS485 differential signal.

The Upper computer is the host , and the slave machine is the line controller  
the communication parameters are as follows:

- baud rate: 9600bps.
- Data length: 8 Data bits.
- check: None Parity.
- Stop bit: 1 stop bit.
- communication protocol: Modbus RTU.

Mailing address: after the online controller home page is unlocked,  
it is checked by MENU+ right key, 0-15 represents address 1-16 and  
16 addresses respectively

## 6.2 Supported function codes and exception codes

Function code	Explain
03	Read Holding Registers
06	Write Single Register
16	Read/Write multiple registers

## Exception code specification

Exception code	MODBUS name	Remarks
01	illegal function code	Function code not supported by line controller
02	illegal data address	The address sent in query or setting is undefined in the line controller
03	illegal data values	The set parameter is an illegal value, which exceeds the reasonable set range

## 6.3 Address mapping in register of wired controller

Addresses below can be used as 03(Read), 06(Write in a single register) , 16(Write in several registers)		
Data	Address of Register	Notes
Modset	0	1:Cooling mode 2:Heating mode 8:OFF
Outlet water temp. set(Tws)	1	Cooling mode (0℃ ~20℃) Heating mode (25℃ ~55℃)
Second target temp. set	2	Setpoint cool_2 (0℃ ~20℃) Setpoint heat_2 (25℃ ~55℃)
Silent mode	100	1:Standard Mode 2:Silent Mode 7:Super Silent Mode

Note:06,16Write register,If the value is written beyond the scope of the note, the exception code is returned



The following address can use 03 (read)		
Data	Address of Register	Notes
Compressor switch status	0	ON:1      OFF:0
Fan switch status	1	ON:1      OFF:0
Water pump switch state	2	ON:1      OFF:0
Status of auxiliary heat1 switch	3	ON:1      OFF:0
Status of auxiliary heat2 switch	4	ON:1      OFF:0
Defrost state	8	ON:1      OFF:0
Anti-freezing heater	9	ON:1      OFF:0
Remote control state	10	ON:1      OFF:0
Running Mode	N*100+240	1:OFF 2:Cooling Mode 3:Heating Mode
Current silent Mode	N*100+241	1:Standard Mode 2:Silent Mode 3:Super Silent Mode

The following address can use 03 (read)		
Data	Address of Register	Notes
In water temp	N*100+244	Units: °C
Out water temp	N*100+245	Units: °C
Total outlet water temp.	N*100+246	Units: °C, only host 0 machine can read this parameter.
Ambient temp	N*100+247	Units: °C
Error or protect	N*100+272	See "Failure Information and Code"
Last error or protect	N*100+273	See "Failure Information and Code"

Note: (N stands for external machine address 0-15, 0 stands for host 0)



**Importer:**

**Planning & Trading Kft.**

8000 Székesfehérvár, Hungary Rozs u. 14-16.

**Manufacturer:**

**GD Midea Heating & Ventilating**

**Equipment Co., Ltd.**

Penglai Industry Road, Beijiao, Shunde, Foshan,  
Guangdong, 528311, P.R.China

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1.材料：双胶纸100g；

2.规格：120\*120

3.颜色：黑白印刷.

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